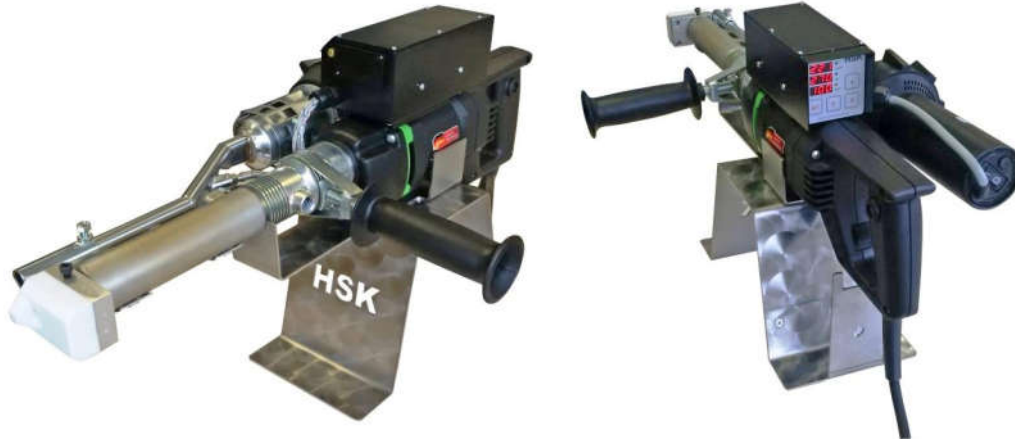


**HSK – Ihr Partner für Kunststoffschweiß- und Biegetechnik**  
**HSK – Your partner for plastic welding – and bending technology**

## Hand welding extruder HSK22 RSX DATA /HSK22 RFX DATA



### BASIC EXTRUDER

- Extrusion welding from PEHD, PP, PVC\* and PVDF
  - temperature probe, location in the melt chamber
  - rod feeding, no additional gearing
  - Control units for actual / desired mass and air temperature and actual speed
  - Digital recording of the welding temperature, ambient temperature, the speed and the welding times on SD Card
  - Various welder programmed with its own SD card
  - Pre-programmable welding and building materials on SD card
  - Evaluated logs and charts on Excel
  - Cold start protection
  - Rod diameter 3 and 4 mm
  - 1 pce nozzle blank included
  - Speed control
- \*PVC with special screw

### TECHNICAL DATA

Output	2,3 kg/h (with PEHD rod 4 mm)
Heating extruder	700 W / air 2.200 W
Drive	1.150 W
Air requirement	300 l/min.
Voltage	230 V / 50Hz
Weight	8,5 kg
Guarantee	screw and cylinder 24 months

### HSK22 RFX DATA (WITH HOT AIR BLOWER)

- Works as basic extruder, without external air supply
- Hot air blower controlled (air quantity 300 l/min)
- Technical data see basic extruder
- Heating hot air blower 2.300 W

### ADDITIONAL EQUIPMENT

- |                      |                            |               |
|----------------------|----------------------------|---------------|
| ▪ Welding nozzles    | Extruder nozzle preheating | Angle adaptor |
| ▪ Transportation box | Prolongation               | Air compactor |
| ▪ Welding rod        | Widen                      |               |

Technical execution subject to modifications