

**HSK – Ihr Partner für Kunststoffschweiß- und Biegetechnik**  
**HSK – Your partner for plastic welding – and bending technology**

## Hand welding extruder HSK60 D /HSK60 DE



### BASIC EXTRUDER

- Extrusion welding from PEHD, PP, PVC and PVDF\*
  - temperature probe, location in the melt chamber
  - rod feeding, no additional gearing
  - Permanent speed control
  - Control units for actual / desired mass and air temperature
  - Cold start protection
  - Rod diameter 3,4 and 5 mm
  - 1 pce nozzle blank included
- \*PVDF with special screw

### TECHNICAL DATA

Output	6 kg/h (with PEHD rod 5 mm)
Heating extruder	1200 W / air 3000 W
Drive	2000 W
Air requirement	300 l/min.
Voltage	3 x 230 V / 50Hz
Weight	11.4 kg
Guarantee	screw and cylinder 24 months

### HSK60 DE (WITH HOT AIR BLOWER)

- Works as basic extruder, without external air supply
- Hot air blower controlled (air quantity 300 l/min)
- Technical data see basic extruder
- Heating hot air blower 3000 W

### ADDITIONAL EQUIPMENT

- |                      |                            |               |
|----------------------|----------------------------|---------------|
| ▪ Welding nozzles    | Extruder nozzle preheating | Angle adaptor |
| ▪ Transportation box | Prolongation               | Air compactor |
| ▪ Welding rod        | Widen                      |               |

Technical execution subject to modifications.